

**Job Title:** Press Brake Operator

**Job Type:** Non-Exempt

**Report to:** Operations Manager

### **Summary:**

The Press Brake Operator will be working with various metals to bend and shape parts to drawing specifications to meet quality standards.

### **Duties and Responsibilities:**

1. Read and interpret fabrication blueprints
2. Perform daily machine setup and shutdown procedures
3. Prepares and run complex bend setups and forming operations
4. Loads stock into position
5. Checks parts to ensure they are within tolerance and company standards
6. Maintain safe operations by adhering to all company safety policies and procedures
7. Maintains equipment by completing preventive maintenance requirements; following manufacturer's instructions; troubleshooting malfunctions; calling for repairs
8. Use forklift as needed
9. All other duties assigned

### **Required Qualifications:**

#### **Education:**

High School Diploma or GED

#### **Experience:**

0-1 year of relevant experience

#### **Knowledge, Skills, and Abilities:**

Knowledge of:

- Time Management
- Problem Solving Skills
- Strong understanding of basic mathematics

### Ability to:

- Read blueprints
- Read measuring devices (Tape Measures, etc.)
- Work alone with little to no direction
- Use proper personal protective equipment

### Preferred Qualifications:

- Technical Certification/Diploma from technical college

### Physical Requirements:

	Never	Occasional	Frequent	Always
Lifting			X	
Transporting			X	
Pushing		X		
Pulling		X		
Climbing	X			
Balancing		X		
Stooping		X		
Kneeling		X		
Crouching		X		
Reaching			X	
Handling			X	
Fingering			X	
Feeling			X	
Talking			X	
Hearing			X	
Near Acuity			X	
Far Acuity			X	
Depth Perception			X	
Color Vision		X		
Field of Vision			X	
Tasting/Smelling		X		

**Environmental Requirements:**

	Never	Occasional	Frequent	Always
Exposure to Weather		X		
Extreme Cold		X		
Extreme Heat		X		
Wet and/or Humid		X		
Noise Intensity Level			X	
Vibration			X	
Atmospheric Conditions				X
Moving Mechanical Parts			X	
Electric Shock		X		
Radiation	X			
Explosives	X			
Toxic/Caustic Chemicals		X		

**Position:**

Standing: 40%  
 Walking: 40%  
 Sitting: 20%

**Controls:**

Hand-Arm: 50%  
 Foot-Leg: 50%

**Strength Level:** 50-70 pounds

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By signing this job description, I understand the duties, responsibilities, and expectations of my position.

\_\_\_\_\_

Signature

\_\_\_\_\_

Date

\_\_\_\_\_

Print Name